

IMPROVED CONTINUOUS PROCESS FOR MAKING GLITTERING CUBE CORNER SHEETING

Abstract of the Disclosure

5 A continuous process for imparting a striking glittering or sparkling
appearance to a roll of initially non-glittering cube corner sheeting includes
exposing the sheeting to a combination of heat and pressure. The process
includes passing the sheeting through an extended heated zone and applying
pressure to the sheeting after it has been heated. At least one belt is employed to
10 support or carry the sheeting as the sheeting is passed through the heated zone
and as the pressure is applied. In one embodiment the sheeting is sandwiched
between a pair of endless belts that pass through the extended heated zone, the
nip, and a cooling zone downweb of the nip. The process is particularly
advantageous for converting rolls of non-glittering cube corner sheeting into rolls
15 of glittering cube corner sheeting.